## A cleavable linker strategy for optimising enolate alkylation reactions of a polymer-supported Evans' oxazolidin-2-one<sup>†</sup>

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A cleavable linker strategy has been used to optimise the enolate alkylation reactions of a recyclable L-tyrosine derived polymer-supported oxazolidin-2-one for the asymmetric synthesis of a series of chiral  $\alpha$ -alkyl acids.

A number of polymer-supported Evans' oxazolidin-2-ones have been developed for asymmetric synthesis,<sup>1</sup> however their use for asymmetric enolate alkylation reactions has proven to be problematic.<sup>2</sup> For example, Burgess and Lim initially reported that alkylation of the lithium enolate of an L-tyrosine derived Wang-supported N-propionyloxazolidin-2-one (S)-1 with five equivalents of benzyl bromide at 0 °C, followed by treatment with LiBH<sub>4</sub>, gave 2-methyl-3-phenylpropan-1-ol (R)-2a in 66% yield and 90% ee (Scheme 1).3 However, they described that extended reaction times led to alcohol (R)-2a in lower ee and reduced yield, with losses in diastereocontrol dependent on the amount of base used, and lower yields being due to "loss of the propionyl group from the oxazolidin-2-one prior to cleavage". Furthermore, alkylation of the lithium enolate of (S)-1 with allyl bromide, followed by LiBH<sub>4</sub> cleavage, afforded chiral alcohol (R)-**2b** in lower 81% ee and a much poorer 25% yield.<sup>3</sup>



Scheme 1 Enolate alkylation reactions of L-tyrosine derived polymer (*S*)-1 and phenylnorstatine derived polymer (*S*)-3.

These results were clearly inferior to those reported previously for alkylation of lithium enolates of related N-propionyloxazolidin-2-ones in 'solution phase'.<sup>4</sup> This prompted Kotake et al. to propose that the poor diastereocontrol observed for (S)-1 might be a result of the oxazolidin-2-one being attached to polymer via its stereodirecting C<sub>4</sub>-benzyl group. Therefore, they prepared new types of Wang-supported N-acyloxazolidin-2-one (S)-3, whose oxazolidin-2-one fragments were attached to polymer via their remote C<sub>5</sub>-positions, leaving an unhindered C<sub>4</sub>-benzyl group free for stereocontrol. This strategy proved successful, with lithium<sup>5</sup> and sodium<sup>6</sup> enolates of a range of N-acyloxazolidin-2ones (S)-3 being used in asymmetric enolate alkylation reactions to afford eleven chiral  $\alpha$ -alkyl acids in 84–97% ee and 50–70% yield.<sup>6</sup> Their polymers could be recycled with no loss of stereocontrol, although a decrease in yield of chiral acids produced between each reaction cycle was observed.<sup>5</sup>

We were unconvinced that the poor performance of (*S*)-1 in enolate alkylation reactions was due to the oxazolidin-2-one being attached to polymer *via* its stereodirecting C<sub>4</sub>-benzyl substituent, since this hypothesis failed to explain why diastereoselectivity was dependent on both the length of reaction and the amount of base present. Furthermore, L-tyrosine derived polymer-supported oxazolidin-2-ones had been used previously in other types of asymmetric transformation to afford different classes of chiral product in high de.<sup>1</sup>

Consequently, we decided to investigate the enolate alkylation reactions of an L-tyrosine derived oxazolidin-2-one attached to polymer-support via an orthogonally cleavable linker that would enable polymer-supported intermediates to be identified as required. Therefore, 2-chlorotrityl chloride resin was treated with three equivalents of oxazolidin-2-one (S)-4<sup>7</sup> and ten equivalents of diisopropylethylamine (DIPEA) in CH<sub>2</sub>Cl<sub>2</sub>-THF-DMF, to give O-linked-NH-oxazolidin-2-one polymer (S)-5 with a reproducible loading of 0.96–1.16 mmol  $g^{-1}$ . The exclusive formation of (S)-5 was confirmed via its treatment with ten equivalents of LDA and twenty equivalents of BnBr in THF at -78 °C, which gave polymer (S)-8 that was cleaved with 1% trifluoroacetic acid (TFA)-5% triisopropylsilane (TIS) in CH<sub>2</sub>Cl<sub>2</sub> to afford N-benzyloxazolidin-2-one (S)-7 as a single product, with no O-benzyloxazolidin-2-one being present. The N-propionylation reaction of polymer (S)-5 was also optimised using this TFA cleavage approach, which revealed that five equivalents of propionic anhydride, Et<sub>3</sub>N and LiCl in THF were required to ensure complete conversion of (S)-5 to N-propionyl polymer (S)-6a. These conditions were then employed to prepare a series of four N-acyloxazolidin-2-one polymers (S)-6a-d with loadings of between  $0.91-1.15 \text{ mmol g}^{-1}$  (Scheme 2).

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Scheme 2 Formation and *N*-acylation of 2-chlorotrityl polymersupported oxazolidin-2-one (*S*)-5.

The enolate alkylation reaction of (*S*)-**6a** was then investigated, *via* treatment with varying amounts of base,<sup>8</sup> at different temperatures, using different amounts of benzyl bromide, followed by subsequent TFA cleavage to determine product ratios (Table 1). These results revealed that a competing enolate decomposition pathway was occurring on polymer support to afford significant amounts of *NH*-oxazolidin-2-one (*S*)-**5**, and small amounts of *N*-benzyloxazolidin-2-one (*S*)-**8**.<sup>9</sup> Whilst the amount of (*S*)-**5** formed could be reduced to 15% by carrying out the reaction at -15 °C, this lower temperature required excess base and/or extended reaction times to ensure complete consumption of (*S*)-**6a**. However, changing to these conditions resulted in a significant reduction in both the de and yield of (*S*, $\alpha R$ )-**10a**.

 Table 1
 Investigating enolate alkylation reactions of (S)-6a using TFA cleavage to examine product ratios

(S)-6a	(i) Base,THF, Tem; (ii) BnBr, THF (iii) 1% TFA, 5% TIS CH <sub>2</sub> Cl <sub>2</sub>	с (S)- <b>6а</b> НО	$HO (S, \alpha R)-9a$			
Ratio of products from TFA cleavage reaction						
Reaction conditions		6a	9a	4	7	
3 eq. LDA, 0 °C; 5 eq. BnBr. 30 min		26	33 (85% de)	41	0	
$3 \text{ eq. LHMDS}, -15 ^{\circ}\text{C};$		20	62 (85% de)	15	3	
$3 \text{ eq. LHMDS}, -15 ^{\circ}\text{C};$ 5 eq. BnBr, 12 h		0	58 (76% de)	42	0	
10 eq. LHMDS, -15 °C; 20 eq. BnBr, 12 h		0	57 (68% de)	38	5	

In order to explain these results we proposed that base catalysed epimerisation of  $(S, \alpha R)$ -10a was responsible for the poor de in these reactions, rather than poor diastereoselectivity in the initial enolate alkylation reaction. In order to confirm this hypothesis, diastereoisomerically pure  $(S, \alpha R)$ -10a (>95% de)<sup>10</sup> was treated with ten equivalents of LHMDS for 12 h at -15 °C, followed by cleavage with TFA, which gave epimerised  $(S, \alpha R)$ -9a (75% de) and NH-oxazolidin-2-one (S)-4 in a ratio of 9 : 1 (Scheme 3). Therefore, it was clear that excess LHMDS could deprotonate  $(S,\alpha R)$ -10a resulting in an enolate that was either protonated to afford  $(S,\alpha R)$ -10a in inferior de, or decomposed to regenerate (S)-5, thus explaining the erosion in de and yield of recovered  $(S, \alpha R)$ -9a over time. Consequently, it was decided to modify the reaction conditions so that the excess LHMDS responsible for generating the enolate of  $(S,\alpha R)$ -10a would be removed before addition of benzyl bromide, thus preventing any excess LHMDS from being available to epimerise  $(S, \alpha R)$ -10a. Therefore, (S)-6a was encased in an IRORI mini-Kan<sup>TM</sup> and treated with ten equivalents of LHMDS in THF at -15 °C (or 0 °C) for 30 min, before the solvent/excess LHMDS was removed via cannula. The resultant polymer was then re-suspended in THF at -15 °C (or 0 °C), and treated with twenty equivalents of benzyl bromide in pre-chilled THF at -15 °C (or 0 °C). TFA cleavage of the resultant resin revealed that  $(S, \alpha R)$ -9a had been formed in 70–75% vield and in a much improved >95% de. along with 20–25% NHoxazolidin-2-one (S)-4 and 0-5% N-benzyloxazolidin-2-one (S)-7. All attempts to optimise these conditions further in an attempt to reduce the amount of (S)-5 formed proved unsuccessful. Therefore, these conditions were used for reaction of the lithium enolates of 150 mg batches of N-acyloxazolidin-2-ones (S)-6a-d with a range of electrophiles (benzyl bromide, methyl iodide and allyl iodide) to afford nine α-alkylated resins 10a-i. Twenty milligrams of each resin 10a-i were then cleaved with 1% TFA and the cleavage products analysed via HPLC, which revealed that complete consumption of N-acyloxazolidin-2-ones (S)-6a-d had occurred to afford α-alkylated products 9a-i in good 87-99% de (Table 2). The remaining resin 10a-i (approx. 130 mg) was then hydrolysed using five equivalents of LiOOH<sup>11</sup> in THF-H<sub>2</sub>O to afford their corresponding chiral α-alkyl acids 11a-i in acceptable 42-69% yields (calculated over three steps for N-acylation, enolate alkylation and side-chain cleavage) (Table 2). The enantiomeric excess of chiral acid (R)-11a was determined as 97% ee via chiral HPLC analysis, which was identical in value to the diastereoisomeric excess of  $(S, \alpha R)$ -9a of 97% de, thus confirming that LiOOH hydrolysis of  $(S, \alpha R)$ -10a had occurred without racemisation. Consequently, it was concluded that the ee values of  $\alpha$ -alkyl-acids



Scheme 3 Epimerisation of (S)-10a using excess LHMDS.



Table 2 De values of chiral *N*- $\alpha$ -alkyloxazolidin-2-ones **9**a–i and yields of chiral acids **11**a–i

**11b**-i were identical to the de values of their corresponding  $\alpha$ -alkyloxazolidin-2-ones **9b**-i.

We then demonstrated that the polymer could be efficiently recycled by carrying out four sequential polymer-supported asymmetric enolate alkylation reactions (comprising N-acylation, alkylation and side chain cleavage) on the same batch of resin (S)-5. Characterisation of the  $\alpha$ -alkyloxazolidin-2-ones 10 produced in these consecutive enolate alkylation reactions was achieved by cleaving 20 mg portions of resin with 1% TFA and analysing the cleavage products by <sup>1</sup>H NMR spectroscopy. This revealed that the same batch of resin (S)-5 could be recycled four times to afford chiral  $\alpha$ -alkyl-acids (R)-11a (69%, 95% de for  $(S, \alpha R)$ -9a), (S)-11g (45%, 87% de for (S, S)-9g), (S)-11c (43%, 89%) de for (S,S)-9c) and (R)-11a (38%, 96%) de for  $(S,\alpha R)$ -9a) respectively, with no losses in diastereocontrol when compared to results obtained using 'fresh' resin (S)-5 (see Table 2). Indeed, the first and fourth reaction cycles produced  $\alpha$ -benzyl propionic acid (R)-11a with essentially identical de values of 95% and 97% de respectively. However, the yield of chiral α-alkyl acids produced after each progressive reaction cycle did decrease, with the fourth reaction cycle producing (R)-11a in only 38% yield, which was much lower than the 69% yield produced in the first reaction cycle using virgin polymer. <sup>1</sup>H-NMR spectroscopic analysis of the NHoxazolidin-2-one (S)-5 obtained from cleavage of 20 mg portions of resin at the end of each reaction cycle (after LiOOH hydrolysis) revealed increasingly complex spectra, that we propose are a result of progressive accumulation of small amounts of different N-alkyloxazolidin-2-ones formed from the enolate decomposition pathway of each reaction cycle.

The enolate alkylation results described herein clearly demonstrate that the poor de values previously reported for L-tyrosine derived polymer-supported oxazolidin-2-ones are not a result of the chiral auxiliary being attached to polymer *via* its C<sub>4</sub>stereodirecting group. Furthermore, our new stepwise reaction protocol enables the cheap and readily available L-tyrosine derived polymer (S)- $5^{12}$  to be used for asymmetric enolate reactions with comparable levels of stereocontrol and performance to Kiso's phenylnorstatine derived polymer (S)-3.<sup>13</sup>

In conclusion, we have used a cleavable linker strategy to optimise the performance of a polymer-supported L-tyrosine derived oxazolidin-2-one for enolate alkylation reactions, thus enabling the asymmetric synthesis of a series of nine chiral  $\alpha$ -alkyl acids. We anticipate that this type of cleavable linker approach will prove extremely useful for optimising the performance of other types of chiral auxiliary on polymer support.

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## Notes and references

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- 10 Diatereomerically pure polymer ( $S,\alpha R$ )-10a (>95% de) was prepared *via* asymmetric synthesis of (4*S*)-4-(4-hydroxybenzyl)-3-((2*R*)-2-methyl-3-phenylpropionyl)oxazolidin-2-one in 'solution phase', followed by its attachment to 2-chlorotrityl resin.
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- 12 Polymer-supported oxazolidin-2-one (S)-3 is prepared from the nonnatural  $\beta$ -amino acid phenylnorstatine which is very expensive; (*R*,*R*)-*N*-Boc-3 from CNH Technologies (1 g for £195.00), (*S*,*S*)-*N*-Boc-3 from PepTech Corporation (1 g for £395.00).
- 13 It is surprising that polymers (*S*)-3 do not suffer from problems associated with base-catalysed epimerisation of the  $\alpha$ -stereocentres of their  $\alpha$ -alkylated products, with reactions employing excess NaHMDS (or LDA) for enolate generation having been reported to afford chiral  $\alpha$ -alkyl acids of up to 97% ee. See ref. 5 and 6.